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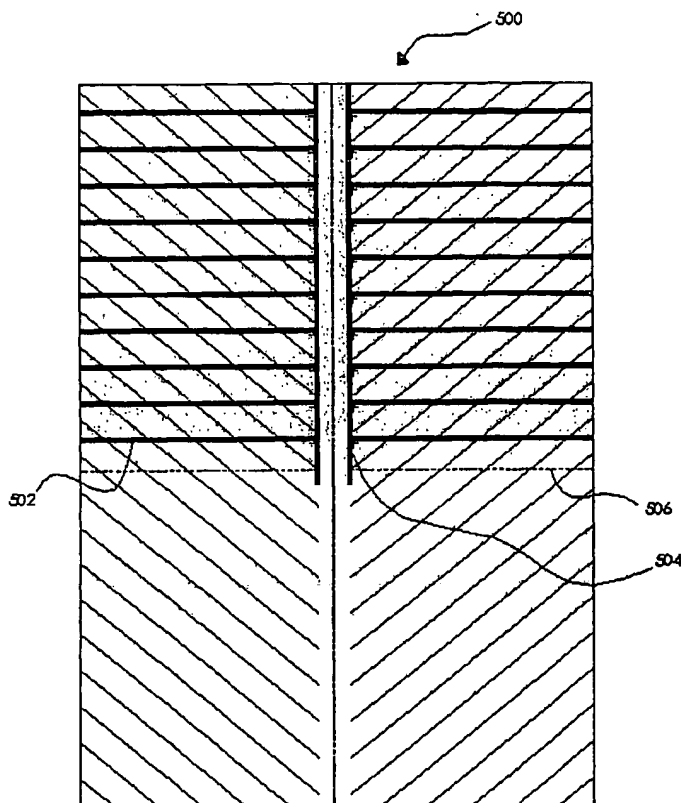
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(54) Title: AN IMPROVED CELLULAR CUSHIONED MATERIAL



(57) Abstract: An inflatable cellular cushioning material having an air inlet pipe path to be inflated by an inflating device through the use of an air inlet pipe, the inflatable cushioning material comprising at least two layers of plastic pre-welded in such a manner so as to form a substantially diagonally oriented lines forming sleeves along the longitudinal axis of the inflatable cellular cushioning material and a substantially horizontal welded lines along the path of the air inlet pipe whereby the horizontal welded lines substantially reduce the non-inflated areas along the path of the air inlet pipe.

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